

# 1 Molière radius measurement using a compact 2 prototype of LumiCal in a test set-up

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The FCAL collaboration has performed a design study for luminometers at future electron-positron colliders. Compact sampling calorimeters with precisely positioned silicon sensors and a fast readout will reach the necessary performance even in the presence of background from beamstrahlung and two-photon processes. A prototype calorimeter has been built with special focus on ultra-thin fully instrumented sensor planes to ensure a very small effective Molière radius. Preliminary results of measurements in a 5 GeV electron beam are presented.

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### 3 1. Introduction

4 Two concepts of future  $e^+e^-$  linear collider experiments are currently considered, the ILC [1]  
 5 and CLIC [2]. In both cases, at very forward angles, a system of high precision and radiation-hard  
 6 calorimeter detectors (LumiCal and BeamCal) is foreseen. These extend the calorimeter solid-  
 7 angle coverage to almost  $4\pi$ . The LumiCal is designed to measure the luminosity with a precision  
 8 of better than  $10^{-3}$  at 500 GeV centre-of-mass energy and  $3 \times 10^{-3}$  at 1 TeV centre-of-mass energy  
 9 at the ILC, and with a precision of  $10^{-2}$  at CLIC up to 3 TeV. The BeamCal will tag electrons  
 10 and positrons that are only slightly deflected in peripheral scattering events, will perform a bunch-  
 11 by-bunch estimate of the luminosity and, supplemented by a pair monitor, will assist beam tuning  
 12 when included in a fast feedback system [3]. The layout of the forward region of the ILD detector  
 13 at the ILC is presented in Figure 1.

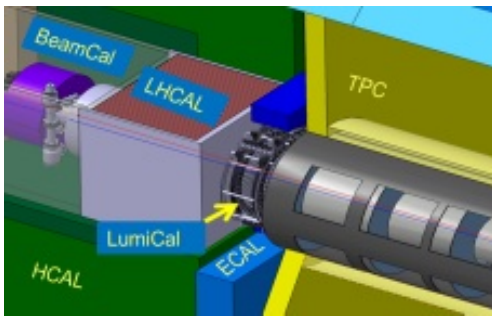


Figure 1: *The very forward region of the ILD detector. LumiCal, BeamCal and LHCAL are carried by the support tube for the final focusing quadrupole QD0 and the beam-pipe. TPC denotes the central tracking chamber, ECAL the e.m. calorimeter and HCAL the hadron calorimeter.*

14 The LumiCal and BeamCal are designed as cylindrical sensor-tungsten sandwich electromag-  
 15 netic calorimeters. In the ILC detector design, both consist of 30 tungsten layers of 3.5 mm thick-  
 16 ness, each corresponding to one radiation length, interspersed with sensor layers placed in the one  
 17 millimeter gap between absorber plates. One of the stringent requirements for the LumiCal pro-  
 18 totype is the compactness. For LumiCal, silicon pad sensors are envisaged. For BeamCal, due  
 19 to its lower polar-angle range, high radiation-tolerance is required and therefore, GaAs sensors are  
 20 under development. Other sensor technologies, including silicon diodes, sapphire and silicon car-  
 21 bide, are also under consideration. In this paper, results from tests in an electron beam of the first  
 22 LumiCal prototype with ultra-thin sensor layers are reported. The design of the thin sensor layers  
 23 and the experimental set-up at the test beam are described. Preliminary results of the transverse  
 24 electromagnetic shower development (the effective Molière radius) of this very compact LumiCal  
 25 prototype are presented.

### 26 2. Design of thin LumiCal sensor layers

27 The first LumiCal ultra-thin module prototype was successfully built and tested in a multilayer  
 28 configuration at the DESY-II ring with a beam of secondary electrons with energies between 1 and  
 29 6 GeV. The LumiCal sensor layer prototype, developed for this study, achieved a total thickness  
 30 of  $650\mu\text{m}$  (Figure 2). The LumiCal sensor [4] is made from a *N-type* silicon, with a thickness of  
 31  $320\mu\text{m}$ . It is shaped as a ring segment of  $30^\circ$  subdivided into four sectors. Each sector is segmented  
 32 in the radial direction with 64 pads of 1.8 mm pitch.



Figure 2: Thin LumiCal module assembly, photo and cross section (not to scale).

33 For the module assembly, the LumiCal silicon sensor was glued with epoxy to a 120 μm thick  
 34 front-end board made of flexible Kapton-copper foil, and then ultrasonic wire bonding was used to  
 35 connect conductive traces on the fan-out to the sensor pads. The high voltage was supplied by a  
 36 70 μm thick Kapton-copper foil, glued on the back side of the sensor with conductive glue. In order  
 37 to have a good mechanical stability it was decided to use a carbon fibre envelope. The total thick-  
 38 ness of the envelope is about 650 μm, with the part supporting the sensor thinned down to about  
 39 120 μm (see Figure 2). The mechanical structure was designed and produced to maintain unifor-  
 40 mity in composition and thickness for all three glued layers between different LumiCal detector  
 41 module components.

### 42 3. Test beam set-up

43 The LumiCal module prototype has been operated in extensive test beam campaigns in 2015  
 44 and 2016 at DESY in different energy ranges. Eight ultra-thin modules were assembled for the  
 45 2016 test beam including one assembled using TAB technology [5, 6].

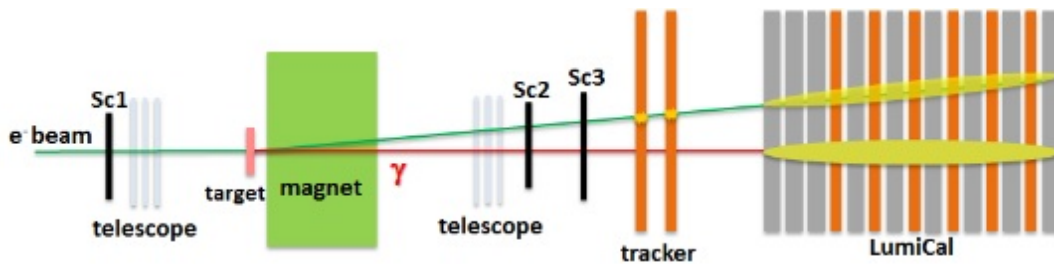


Figure 3: Test-beam setup, simplified view (not to scale).

46 For the first time, the concept of tracking detectors in front of the LumiCal detector as a tool for  
 47 electron and photon identification in linear collider experiments has been tested. A schematic view  
 48 of the DESY setup is presented in Figure 3. Bremsstrahlung photons are produced by the electron  
 49 beam hitting a copper target installed upstream close to a dipole magnet. The magnetic field was  
 50 chosen to allow both photons and electrons to travel within the acceptance of the second telescope  
 51 arm and arrive to LumiCal with a separation large enough to be resolved by the calorimeter. For

52 triggering such events with low energy photons, all scintillator counters (Sc1, Sc2 and Sc3) are used  
 53 in coincidence. A telescope composed of six layers of MIMOSA-26 chips arranged in two arms  
 54 of three sensors on each side of the magnet aided the track reconstruction. The LumiCal prototype  
 55 was prepared using two LumiCal modules denoted as "tracker" in Figure 3 and six detector planes  
 56 always separated by one absorber tungsten layer as shown in Figure 4. A crucial requirement of  
 57 the measurements was to connect all 256 pads from each sensor layer to the front-end board. In  
 58 order to be able to read out all pads of a sensor the APV25 chip [7] was chosen. A mechanical  
 59 structure [8] (Figure 5) allows for the installation of the tungsten absorber layers and the active  
 60 sensor layers with a precision better than  $50\mu\text{m}$ .

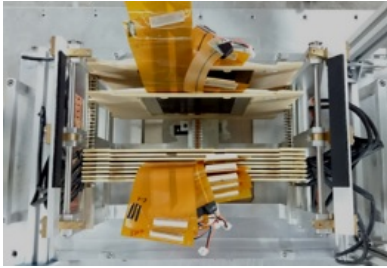


Figure 4: Top view on the assembled Lumi-Cal prototype

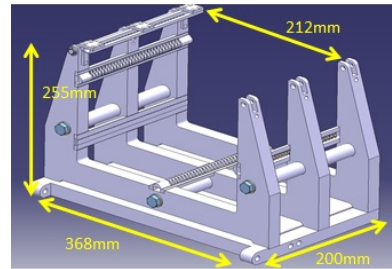


Figure 5: Dimensions of the mechanical frame for the positioning of sensor and absorber planes.

## 61 4. Results

62 The focus of the on-going analysis of the test beam data is on electromagnetic shower devel-  
 63 opment in the longitudinal and transverse direction, as well as on the electron/photon separation.

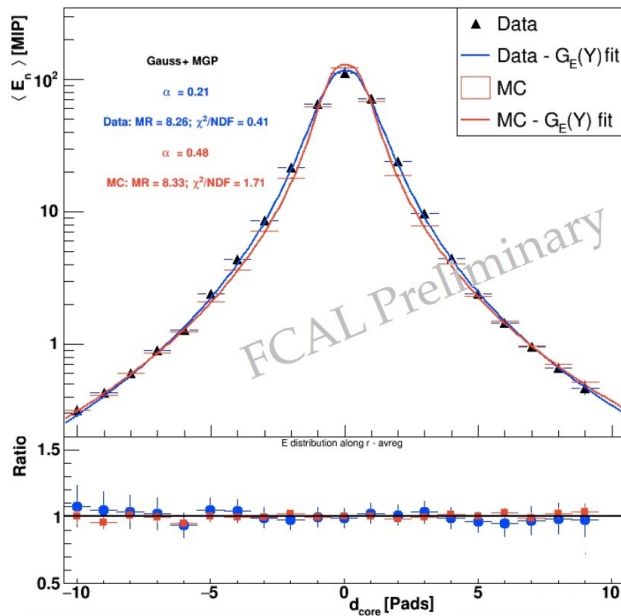


Figure 6: The transverse shower profile  $\langle E_m \rangle$ , as a function of  $d_{\text{core}}$  in units of pads, from beam-test data and the MC simulation, after symmetry corrections and fit. The lower part of the figure shows the ratio of the distributions to the fitted function, for the data (blue) and the MC (red).

64 As an example, in Figure 6, the preliminary result on the transverse e.m. shower profile for  
65 an electron energy of 5 GeV is shown. The different steps of the analysis are described in detail  
66 in [9]. The measurements are in good agreement with Monte Carlo simulations: the preliminary  
67 result obtained for the effective Molière radius is  $R_M = 8.26$  mm for experimental data and  $R_M =$   
68 8.33 mm for the simulation.

## 69 5. Conclusions

70 The first LumiCal ultra-thin module prototype was prepared and tested in an electron beam.  
71 Using new technology and expertise, the FCAL collaboration succeeded to develop, produce and  
72 test sensor layers for LumiCal with a thickness well below 1 mm (650  $\mu$ m). This allows for the  
73 construction of a calorimeter prototype of an unprecedented compactness. The transverse electro-  
74 magnetic shower was investigated, and the effective Molière radius for 5 GeV electrons was found  
75 to be 8.3mm, in good agreement with Monte Carlo simulations.

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